



FORM TO CAD/CAM

4DR/5DR/WGN
JX7B-A204A40-A REV. 81
REINF FRT DR OPG
BLECHDICKE/THICKNESS: 1

FORM TO CAD/CAM

4DR/5DR/WGN
JX7B-A204A41-A REV. 71
REINF FRT DR OPG LH
BLECHDICKE/THICKNESS: 1

300 LOCATOR BLOCK  
 1-REQ'D-TKDN B. 30990600  
 STK: 2102 99 06 00

B. 33203307

REFERENCE	PART MUST COMPLY WITH MATERIAL SPECIFICATION MSS-M89999-11 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT.	
DRIVER	3 RD. ANGLE PROJ DIMENSION IN MILLIMETERS	
CAD TYPE	CAD FILE	DATA
Files	016ZF099D-20127916	IS MASTER
UNIT	DRAWING	
7M-240	116	
DESIGN	TITLE	
118	016ZF099D-20127916	
CHECKED	SHEET	
118	016ZF099D-20127916	
SCALE	DATE	
1:1	01/11/2016	
DIVISION	PLANT	
118	Scorluis	
STAMP	Stamping Plant	
FORD WERKE		

REWORK  
 NACHBEARBEITET  
 BRUENIERT  
 BLACK-OXIDE-FINISH

RECHTS GEZEICHNET  
 LINKS SPIEGELBILD  
 RH. AS SHOWN  
 LH. SYM. OPP.  
 DIN ISO 2768

TOL. FUER  
 SETZMASSE ± 0.1  
 TOL. FOR  
 SETTING DIMENSION ± 0.1

REFERENCE DIMENSION TOLERANCE  
 FROM MAIN SURFACES TO TOLERANCE BORES ± 0.05  
 FOR SCREW HOLES ± 0.02  
 FOR SCREW HOLES ± 0.2

STICHMASSTOLERANZ  
 ZU PASSBOHRUNGEN ± 0.05  
 VOR BEARBEITEN  
 FUER SCHRAUBENLOECHER ± 0.2

TOLERANCE FOR	TO	100 ± 0.25
OPEN DIMENSIONS	BLS	OVER 100 - 300 ± 0.5
ON MACHINED	OVER	OVER 300 - 1000 ± 0.8
COMPONENTS	OVER	OVER 1000 ± 1.2
TOLERANZ FÜR	OFFENE MASSE	BEL. BEARBEITETEN
OFFENE MASSE	BEL. BEARBEITETEN	BETR.-MITTELN
BETR.-MITTELN	OVER	

6.3/ FUER PASSBOHRUNGEN  
 FOR DOWEL - HOLE

25/ FUER BOHRLOECHER  
 FOR HOWEL

6.3/ 25/ KANTEN GEBROCHEN  
 REMOVE ALL SHARP EDGES

KENNZEICHNUNG / IDENTIFICATION	VORDERSEITE / FRONT SIDE
5-420440-A-01	016ZF099D-20127916
RUECKSEITE / BACK SIDE	116-300-PH
KENNZEICHNUNG / IDENTIFICATION	VORDERSEITE / FRONT SIDE
5-420441-A-01	016ZF099D-20127917
RUECKSEITE / BACK SIDE	116-300-LH
FLAECHE FUER SCHRAUBENKOEPE NACH DIN 974 T1	SURFACE FOR SCREW-HEAD ACCORDING DIN 974 T1

